

5491



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB23007615-21
Job Sheet 178442



Part No: RB23007615-21

Job Qty: 8 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/31/18

Job Tracking No:

Due Date: 7/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB23007615 REV B IPP REV A 18.02.20 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/24/18	7/24/18	0.00	0.00	Start Up Machining-3		DAS
120	CNC Lathe	8 pcs	7/24/18	7/24/18	0.00	4.00	MORI SL2500Y		56
130	QC	8 pcs	7/24/18	7/24/18	0.00	0.00	QC2 Machining-4		9-89
140	QC	8 pcs	7/24/18	7/24/18	0.00	0.00	QC8 Machining-4		7/24/18
170	Outsource	8 pcs	7/24/18	7/24/18	0.00	0.00	Outsource4		18-08-26
180	Packaging	8 pcs	7/24/18	7/24/18	0.00	0.00	Packaging2		SEP 06 2018
190	QC	8 pcs	7/24/18	7/24/18	0.00	0.00	QC6		38
200	Packaging	8 pcs	7/24/18	7/24/18	0.00	0.00	Packaging3-1		9-89
210	QC21-SA	8 Ea	7/24/18	7/24/18	0.00	0.00	QC21		7/24

Part Op 120 - 1-Machine as per folio FC033 FOLIO REV: AA DWG REV: B 2-Debur
 Descriptions: 170 - Issue P/O to ATG: 18-08-26 ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.000	6061T6 Round Bar 2.00	.7840 ft (.098 ea)	90-Start up Operation	SC52638

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R2.000	1	17	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/24/18 4:09 PM dart.logan.david

Container No: S105821



Part: RB23007615-21

Job No: 178442

Serial No/Batch: S105821

Revision: B

Inspector:

Exp Date:

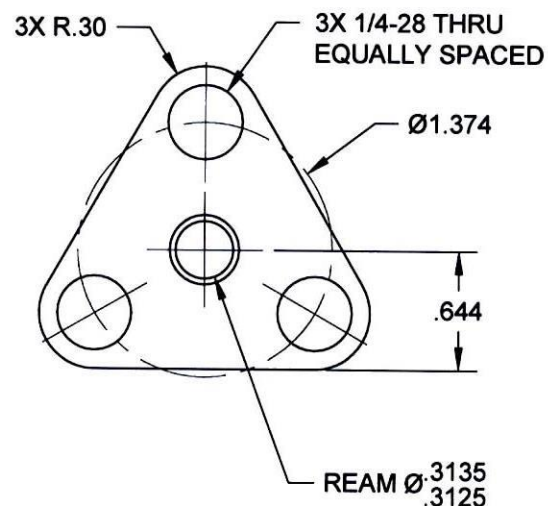
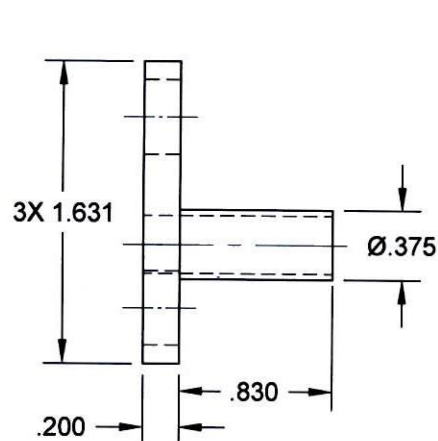
Instructions:

Date: 08/28/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
B	-21 ADDED TO SEPARATE SHEET. CH'D DIM TOLERANCE WAS R.300 IS R.30. ADDED NOTE 3X 1/4-28 THRU EQUALLY SPACED. ADDED MISSING DIM .644.	2/3/14	DPD	RJC

TEO ATTACHED



-21

GUIDE

RED BARN MACHINE	
TITLE POWER TURBINE CLEANING KIT	
DWG NO. RB23007615-21	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: COLE APPROVED: D. Hall HEAT TREAT: ANODIZE BLACK FINISH: MIL-A-8625F, TYPE II, CLASS II USED ON MODEL: ALLISON C30	
SCALE 1:1	DATE 2-1-01
SHEET 4 of 7	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040871**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040871
PO Date: 8/28/18
Due Date: 9/18/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171196	647.3912	Breakaway Tip Wirestrike for Wire Strike Issue P/O to ATG : 1- Black Anodize as per Dwg 647.3900 2- PRIME AS PER DWG, SEE NOTE #9 Certification of Conformity is required	Firmed	-	9/7/18	16 pcs	0 pcs	16 pcs	\$12.85/pcs	\$205.60
2	178442	RB23007615-21	Guide -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	9/18/18	7 pcs	0 pcs	7 pcs	\$9.75/pcs	\$68.25

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38
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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	181077	D5237-1	Bracket : Various STC's Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2 Certification of Conformity is required Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2 Certification of Conformity is required	Firmed	-	9/18/18	8 pcs	0 pcs	8 pcs	\$9.75/pcs	\$78.00
4	181417	647.7911	Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N as per Dwg 647.7900 Certification of Comformity is required	Firmed	-	9/18/18	57 pcs	0 pcs	57 pcs	\$8.30/pcs	\$473.10
5	179149	646.3012	Lower Guide Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3000	Firmed	-	9/18/18	20 pcs	0 pcs	20 pcs	\$21.30/pcs	\$426.00
Grand Total:											\$1,250.95

Order Notes

Order Notes**Procurement Quality Clauses**

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/4/18 2:32 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915943

Date: 06-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
16 ea	Part: 647.3912 Breakaway Tip Hard Black Anodize per MIL-A-8625F, Type III, Class 2 Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied) Job: 23667	Rev: C Line: 1	
7 each	Part: RB23007615-21 Guide Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Sealant .0004-.0010" (.4 - 1 mils). Job: 23668	Rev: B Line: 2	
8 each	Part: D5237-1 Bracket Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 23669	Rev: B Line: 3	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>6/9/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

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38
9-89